

MATERIAL SAFETY DATA SHEET (MSDS)

SECTION 1: Identification

1.1	Product identifiers	
	Product Name :	Benzyl chloride
	Cat No.:	AC180850000; AC180850010; AC180850025; AC180850100
	CAS No. :	100-44-7
1.2	Relevant identified uses of th	e substance or mixture and uses advised against
	Recommended uses :	Laboratory chemicals
	Uses advised against:	Food, drug, pesticide or biocidal product use.
1.3	Details of the supplier of the	safety data sheet
	Company :	Krishna Solvechem Limited. B/503, Sahayog, S. V. Road, Kandivali (West), Mumbai – 400067. India.
	Telephone :	+91-22-6123 0222
	Email :	exports@kscl.co.in
1.4	Emergency telephone numbe	r
	Emergency Phone :	+91-8657457330
	SECT	ION 2: Hazards identification
2.1	<u>Classification</u>	
		azardous by the 2012 OSHA Hazard Communication Standard
	Flammable liquids	(Category 4)
	Skin Corrosion/Irritation	(Category 2)
	Serious Eye Damage/Eye Irri Specific target organ toxicity	
		system, Central nervous system(CNS)
	Specific target organ toxicity	
	Target organs - Liver	
2.2	Label elements Pictogram :	
	Signal word	Danger



	Causes skin irritation.
	May be corrosive to metal
	Causes serious eye damage
	May cause an allergic skin
	reaction. Toxic if inhaled
	May cause respiratory irritation, drowsiness or dizziness
	May cause cancer and genetic defects
	May cause damage to organs through prolonged or repeated
	exposure
Precautionary	
statement (s)	
Prevention	Wash face, hands and any exposed skin thoroughly after
	handling Wear protective gloves
	Avoid breathing dust/fume/gas/mist/vapors/spray
	Use only outdoors or in a well-ventilated area
	Keep away from heat/sparks/open flames/hot surfaces No
	smoking Kaon container tightly closed
	Keep container tightly closed
	Contaminated work clothing should not be allowed out of the workplace
	workplace Keep only in original container
	Use personal protective equipment as required
	Keep cool
	Inhalation :
	IF INHALED: Remove victim to fresh air and keep at rest in a
	position comfortable for breathing Call a POISON CENTER or
	doctor/physician if you feel unwell
	IF ON SKIN (or hair):
	If skin irritation occurs: Get medical advice/attention
	IF ON SKIN (or hair): Take off immediately all contaminated
	clothing. Rinse skin with water/shower
	Wash contaminated clothing before reuse
	Eyes:
	IF IN EYES: Rinse cautiously with water for several minutes.
	Remove contact lenses, if present and easy to do. Continue
	rinsing If eye irritation persists: Get medical advice/attention
	Ingestion:
	IF SWALLOWED: Call a POISON CENTER or doctor/physician if
	you feel unwell. Rinse mouth
	Fire
	In case of fire: Use CO2, dry chemical, or foam for extinction
	Storage:
	Store locked up Store in a well-ventilated place.
	Keep container tightly closed



Store in corrosive resistant polypropylene container with a resistant in liner. Store in a dry place **Disposal:** Dispose of contents/container to an approved waste disposal

Hazards not otherwise classified (HNOC)

WARNING Cancer

plant

SECTION 3: Composition / information on ingredients

-	
2	1
э.	÷.,

Component	CAS-No	Weight %
Benzyl chloride	100-44-7	>95
Propylene oxide	75-56-9	0.25

	SECTION 4: First aid measures				
4.1	Description of first aid measures				
	General Advice:	If symptoms persist, call a physician.			
	If inhalation :	Remove to fresh air. If not breathing, give artificial respiration. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of apocket mask equipped with a one-way valve or other proper respiratory medical device. Immediate medical attention is required.			
	In case of skin contact :	Wash off immediately with plenty of water for at least 15 minutes. If skin irritation persists, call a physician.			
	In case of eye contact :	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.			
	Ingestion :	Clean mouth with water and drink afterwards plenty of water.			
4.2	Most important symptoms and effects :	Inhalation of high vapor concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting			
4.3	Notes to Physician :	Treat symptomatically			

SECTION 5: Firefighting effects

5.1 Extinguishing media

	Suitable extinguishing media :	Water spray, carbon dioxide (CO2), dry chemical, alcohol- resistant foam. Water mist may be used to cool closed containers.
	Unsuitable Extinguishing Media: :	No information available
5.2	Flash Point : Method :	67 °C / 152.6 °F No information available



	Autoignition Temperature: Explosion Limits:	No information	ı available				
	Upper	14 vol%					
	Lower	1.1 vol%					
	Sensitivity to Mechanical Impact	No information available					
	Sensitivity to Static Discharge	No information available					
	Specific Hazards Arising from the Chemical :	Combustible material. Containers may explode when heated. Keep product and empty container away from heat and sources of ignition. Risk of ignition.					
	Hazardous Combustion Products :	Carbon monoxi gas	ide (CO). Carbon (dioxide (CO2). H	ydrogen chlorid		
5.4	Protective Equipment and Precautions for Firefighters:	As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.					
	NFPA:	Health	Flammability	Instability	Physical hazards		
		3	2	1	N/A		
	SECTION	N 6: Accidenta	l release meas	ures			
6.1	Personal precautions, protect	ive equipment a	ind emergency p	rocedures			
	Ensure adequate ventilation. Use personal protective equipment as required. Keep people away from and upwind of spill/leak. Evacuate personnel to safe areas. Remove all sourcesof ignition. Take precautionary measures against static discharges.						
6.2	Environmental precautions						
	Should not be released into th system	e environment. I	Do not flush into	surface water o	r sanitary sewer		
6.3	Methods and materials for containment and cleaning up						
	Keep in suitable, closed contai all sources of ignition.	ners for disposal	l. Soak up with ine	ert absorbent m	aterial. Remove		
	SEC	ION 7: Handli	ing and storage	9			
7.1	Precautions for safe handling						
	Wear personal protective equi	. 10		tin over on driv			

ingest. If swallowed then seek immediate medical assistance. Keep away from open flames, hot surfaces and sources of ignition.



7.2 Conditions for safe storage

Keep away from heat, sparks and flame. Flammables area. Keep container tightly closed in a dry and well-ventilated place. Incompatible Materials. Strong oxidizing agents. Bases. Metals.

SECTION 8: Exposure controls/personal protection

8.1 Exposure Guidelines

Component	ACGIH TLV	OSHA PEL	NIOSH IDLH	Mexico OEL (TWA)
Benzyl chloride	TWA: 1 ppm	(Vacated) TWA: 1 ppm (Vacated) TWA: 5 mg/m ³ TWA: 1 ppm TWA: 5 mg/m ³	IDLH: 10 ppm Ceiling: 1 ppm Ceiling: 5 mg/m ³	TWA: 1 ppm
Propylene oxide	TWA: 2 ppm	(Vacated) TWA: 20 ppm (Vacated) TWA: 50 mg/m ³ TWA: 100 ppm TWA: 240 g/m ³	IDLH: 400 ppm	TWA: 2 ppm

Engineering Measures

Use explosion-proof electrical/ventilating/lighting/equipment. Ensure that eyewash stations and safety showers are close to the workstation location. Ensure adequate ventilation, especially in confined areas. Use only under a chemical fume hood

8.2 Exposure controls

Personal protective equipment -

Eye / Face protection

Wear appropriate protective eyeglasses or chemical safety goggles as described by OSHA's eye and face protection regulations in 29 CFR 1910.133 or European Standard EN166.

Skin protection and body protection

Wear appropriate protective gloves and clothing to prevent skin exposure.

Respiratory protection

Follow the OSHA respirator regulations found in 29 CFR 1910.134 or European StandardEN 149. Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice..

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

a) Appearance	Colorless – Amber Liquid
b) Odour	Pungent
c) Odour Threshold	No information available
d) pH	No information available
e) Melting point / freezing point	-39 °C / -38.2 °F
f) Initial boiling point and	179 °C / 354.2 °F @ 760 mmHg



boiling range	
g) Flash point	67 °C / 152.6 °F
h) Evaporation rate	No information available
i) Flammability (solid, gas)	Not applicable
j) Upper/lower flammability or explosive limits	Upper : 14 vol% Lower : 1.1 vol%
k) Vapour pressure	1.2 mbar @ 20 °C
l) Vapour density	4.36 (Air = 1.0)
m) Specific Gravity	1.100
n) Solubility	No information available
o) Partition coefficient: n octanol/water	No data available
p) Auto-ignition temperature	585 °C / 1085 °F
q) Decomposition temperature	No information available
r) Viscosity	1.380 mPa.s @ 20°C
s) Molecular formula	C7 H7 Cl
t) Molecular Weight	126.59

SECTION 10: Stability and Reactivity

10.1	Reactive Hazard :	None known, based on information available
10.2	Chemical stability :	No information available
10.3	Possibility of hazardous reactions :	None under normal processing.
10.4	Conditions to avoid :	Keep away from open flames, hot surfaces and sources of ignition. Excess heat. Incompatible products.
10.5	Incompatible materials:	Strong oxidizing agents, Strong bases, Metals
10.6	Hazardous decomposition products :	Carbon monoxide (CO), Carbon dioxide (CO2), Hydrogen chloride gas
10.7	Hazardous Polymerization	Hazardous polymerization does not occur



		S	ECTION 11:	Toxicologica	al information	۱ <u> </u>			
11.1									
Information	on toxic	ological	effects						
Acute toxicit	<u>:v:</u>								
Product Info	rmation:	•							
Oral LD50				TE = 300 - 2000 i			"		
				E data, the classif ATE = 0.5 - 2 mg/l	ication criteria are	not met. ATE > 20	00 mg/kg.		
-	Informat	ion		(TE = 0.5 - 2 mg/T	•				
Component Information Component LD50 Oral			LD50 De	ermal	LC50 Inhala	tion			
Benzyl chloi	ide	LD50 = 6	525 mg/kg (Rat)	Not liste	ed	LC50 = 0.74 mg	;/L (Rat) 2 h		
Propylene c	xide	LD50 = 5	520 mg/kg (Rat)	LD50 = 124	44 mg/kg (9.48 mg/L (Ra	t) 4 h		
				Rabbit)					
Toxicologica		-			rmation availab				
		<u>ımediat</u>	e effects as w		effects from sho		rm exposure		
Irritat					burns by all exp				
	zation:			-	use sensitizatio	•			
Carcin	ogenicity	/:			e cancer hazard.	•			
					data. The table				
				each agency has listed any ingredient as a					
				carcino	gen.				
Component	CAS No		IARC	NTP	ACGIH	OSHA	Mexico		
Benzyl chloride	100-44-	·7	Group 2A	Not listed	A3	Х	A3		
Propylen e oxide	75-56-9)	Group 2B	Reasonably Anticipated	A3	Х	A3		
	enic Effe	ects:		•	periments show	ved mutagenic	and		
matag				teratogen	-	ea matageme			
Repro	ductive E	ffects:			nation available.				
Developmental Effects :			:	No information available.					
Terato	genicity:			No information available. Respiratory system, Central nervous system (CNS)					
STOT -	single ex	kposure	:						
STOT - repeated exposure:			ure:	Liver No information available.					
STOT -	Aspiration hazard :								
Aspira						symptoms like headache, dizziness, tiredness, nause			
Aspira	oms / ef		oth acute and	symptom	s like headache,		•		
Aspira Sympt delaye	oms / ef d:	ffects,bo	oth acute and formation :	symptom and vomi	s like headache,				



SECTION 12: Ecological information

12.1

Ecotoxicity:

Do not empty into drains. Do not flush into surface water or sanitary sewer system. Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. The product contains following substances which are hazardous for the environment.

prout	Component	Erochwater Algoe	Freshwater Fish	Microtox	Water Flea	
	Component	Freshwater Algae				
Benzyl chloride N		Not listed	LC50: 4.4 - 5.6 mg/L, 96h static	EC50 = 1.92 mg/L 5 min EC50 = 2.25 mg/L	Not listed	
			(Pimephales	15 min EC50 = 2.25 mg/L		
			promelas) LC50: = 4	mg/L 30 min		
			mg/L, 96h static	0,		
			(Brachydanio rerio)			
		EC50: = 240 mg/L,	LC50: = 215 mg/L,96h	EC50 = 3300 mg/L	EC50: = 350 mg/L,	
		96h(Pseudokirchnerie	static(Lepomis	160 min	48h (Daphnia	
		lla subcapitata)	macrochirus)		magna)	
12.2	Persistence a	nd degradability:	May persist based or	n information availab	le	
	Bioaccumulat	tion/	No information avail	lable		
	Accumulation	ı				
12.3	Mobility:		Is not likely mobile i	n the environment di	ue to its low water	
	-		Solubility.			
		SECTION	13: Disposal cons	iderations		
13.1 \				must determine whe		
	chemical is cla	assified as a hazardo	us waste. Chemical v	vaste generators mus	st also consult local,	
				1 · ·		
	regional, and	national hazardous v	waste regulations to	ensure complete and	l'accurate	
	regional, and classification.	national hazardous v	waste regulations to	ensure complete and	l'accurate	
	-		vaste regulations to		laccurate	
14.1	-		-		laccurate	
14.1	classification.	SECTION	14: Transport inf		laccurate	
14.1	Classification.	SECTION 8 TDG : UN17	14: Transport inf		laccurate	
	UN number : DOT : UN173 IATA : UN173	SECTION 8 TDG : UN17 8 IMDG : UN1	14: Transport inf		laccurate	
	Classification. UN number : DOT : UN173 IATA : UN173 UN proper shi	SECTION 8 TDG : UN17 8 IMDG : UN1 pping name	38 1738	ormation		
	UN number : DOT : UN173 IATA : UN173	SECTION 8 TDG : UN17 8 IMDG : UN1 pping name	38 1738			
	Classification. UN number : DOT : UN173 IATA : UN173 UN proper shi	SECTION 8 TDG : UN17 8 IMDG : UN1 pping name Be	14: Transport inf 38 1738 nzyl chloride TE	ormation	ORIDE	
14.2	Classification. UN number : DOT : UN173 IATA : UN173 UN proper shi DOT :	SECTION 8 TDG : UN17 8 IMDG : UN1 pping name Be BE	14: Transport inf 38 1738 nzyl chloride TE	OG : BENZYL CHL	ORIDE	
14.2 14.3	classification. UN number : DOT : UN173 IATA : UN173 UN proper shi DOT : IMDG :	SECTION 8 TDG : UN17 8 IMDG : UN1 pping name Be BE card class(es) DC	14: Transport inf 38 1738 nzyl chloride TE NZYL CHLORIDE IA	OG : BENZYL CHL	ORIDE	
14.2 14.3	classification. UN number : DOT : UN173 IATA : UN173 UN proper shi DOT : IMDG : Transport haz	SECTION 8 TDG : UN17 8 IMDG : UN1 pping name Be Be card class(es) DC pup: DC	14: Transport inf 38 1738 nzyl chloride TE NZYL CHLORIDE IA DT: 6.1 TDG: 6.1	OG: BENZYL CHL TA: BENZYL CHL IMDG: 6.1 IMDG: II	ORIDE ORIDE IATA: 6.1	
14.2 14.3 14.4	classification. UN number : DOT : UN173 IATA : UN173 UN proper shi DOT : IMDG : Transport haz Packaging gro	SECTION 8 TDG : UN17 8 IMDG : UN1 pping name Be Be card class(es) DC pup: DC	14: Transport inf 38 1738 Inzyl chloride TE NZYL CHLORIDE IA DT: 6.1 TDG: 6.1 DT: II TDG: II 15: Regulatory in	OG: BENZYL CHL TA: BENZYL CHL IMDG: 6.1 IMDG: II	ORIDE ORIDE IATA: 6.1	
14.2 14.3 14.4 15.1	classification. UN number : DOT : UN173 IATA : UN173 UN proper shi DOT : IMDG : Transport haz Packaging gro United states	SECTION 8 TDG : UN17 8 IMDG : UN1 pping name Be BE card class(es) DC SECTION of America Inventor	14: Transport inf 38 1738 Inzyl chloride TE NZYL CHLORIDE IA DT: 6.1 TDG: 6.1 DT: II TDG: II 15: Regulatory in Y:	ormation OG : BENZYL CHL IMDG: 6.1 IMDG: II formation	ORIDE ORIDE IATA: 6.1 IATA: II	
14.2 14.3 14.4	classification. UN number : DOT : UN173 IATA : UN173 UN proper shi DOT : IMDG : Transport haz Packaging gro United states	SECTION 8 TDG : UN17 8 IMDG : UN1 pping name Be Be card class(es) DC pup: DC SECTION	14: Transport inf 38 1738 Inzyl chloride TE NZYL CHLORIDE IA DT: 6.1 TDG: 6.1 DT: II TDG: II 15: Regulatory in	OG: BENZYL CHL TA: BENZYL CHL IMDG: 6.1 IMDG: II	ORIDE ORIDE IATA: 6.1	
14.2 14.3 14.4 15.1	classification. UN number : DOT : UN173 IATA : UN173 UN proper shi DOT : IMDG : Transport haz Packaging gro United states onent	SECTION 8 TDG : UN17 8 IMDG : UN1 pping name Be BE card class(es) DC SECTION of America Inventor	14: Transport inf 38 1738 Inzyl chloride TE NZYL CHLORIDE IA DT: 6.1 TDG: 6.1 DT: II TDG: II 15: Regulatory in Y:	OG: BENZYL CHL TA: BENZYL CHL IMDG: 6.1 IMDG: II formation TSCA Inventory	ORIDE ORIDE IATA: 6.1 IATA: II IATA: II	
14.2 14.3 14.4 15.1 Compu Benzyl chlorio	classification. UN number : DOT : UN173 IATA : UN173 UN proper shi DOT : IMDG : Transport haz Packaging gro United states onent	SECTION 8 TDG : UN17 8 IMDG : UN1 9 pping name Be Be card class(es) DC SECTION of America Inventor CAS No	14: Transport inf 38 1748 1758 1758 1756 1756 1756 1756 1757 1756 1757 1	OG: BENZYL CHL TA: BENZYL CHL IMDG: 6.1 IMDG: II formation TSCA Inventory notification -	ORIDE ORIDE IATA: 6.1 IATA: II IATA: II	
14.2 14.3 14.4 15.1 Compo	classification. UN number : DOT : UN173 IATA : UN173 UN proper shi DOT : IMDG : Transport haz Packaging gro United states onent	SECTION 8 TDG : UN17 8 IMDG : UN1 9 pping name Be Be card class(es) DC SECTION of America Inventor CAS No	14: Transport inf 38 1748 1758 1758 1756 1756 1756 1756 1757 1756 1757 1	OG: BENZYL CHL TA: BENZYL CHL IMDG: 6.1 IMDG: II formation TSCA Inventory notification -	ORIDE ORIDE IATA: 6.1 IATA: II IATA: II	



Legend:

TSCA - Toxic Substances Control Act, (40 CFR Part 710)

X - Listed

'-' - Not Listed

TSCA 12(b) - Notices of Export International Inventories:

Not applicable

Canada (DSL/NDSL), Europe (EINECS/ELINCS/NLP), Philippines (PICCS), Japan (ENCS), Japan (ISHL), Australia(AICS), China (IECSC), Korea (ECL).

Component	CAS-No	DSL	NDSL	EINECS	PICCS	ENCS	ISHL	AICS	IECSC	KECL
Benzyl chloride	100- 44-7	X	-	202-853-6	X	Х	Х	X	X	KE-05729
Propylene oxide	75-56- 9	Х	-	200-879-2	Х	Х	Х	Х	Х	KE-2456
<u>U.S. Fede</u> SARA 313	ral Regula	tions								
Component	·		CAS	No	V	Veight %			313 - Thre Values %	shold
Benzyl chloride			100-4	44-7		95		1.0		
Propylene oxide			75-5	6-9	0	.25		0.1		
SARA 311	/312 Haza	rd Cat	egories		S	ee secti	on 2 for i	more info	ormation	I
CWA (Cle	an Water	Act)								
Component	Subst	- Hazard ances	lous	CWA - Repo Quantities	ortable	CWA Pollut	- Toxic tants		NA - Prior ollutants	ity
Benzyl chloride		Х		100 lb		-		-		
Propylene oxid	e oxide X		100 lb -			-				
Clean Air	Act									
Component		HAPS Data			Class 1 O	zone Dep	letors	Class 2 C	Dzone Dep	letors
Benzyl chloride		Х						-		

 Propylene oxide
 X

 OSHA - Occupational Safety and
 Not applicable

 Health Administration
 This material, as supplied, contains one or more

 CERCLA
 This material, as supplied, contains one or more

 substances regulated as a hazardous substance under the Comprehensive Environmental

 Response Compensation and LiabilityAct (CERCLA) (40 CFR 302)
 CERCLA FHS ROS

Component		Hazardous Substances RQs			CERCLA EHS RQs		
Benzyl chloride		100 lb			100 lb		
Propylene oxide		100 lb			100 lb		
California Pro	position 65	This product contains the following Proposition				Proposition	
65chemicals.							
Component	CAS No	o Califo	ornia Prop. 65	Prop 6	55 NSRL	Category	
Benzyl chloride	100-44	-7 Carci	Carcinogen		lay	Carcinogen	
Propylene oxide	75-56-	9 Carcinogen -		-	Carcinoger		



Component	Massachusetts	New Jersey	Pennsylvania	Illinois	Rhode Island
Benzyl chloride	Х	Х	Х	Х	Х
Propylene oxide	X	X	X	X	X
Reportab DOT Mar DOT Seve	artment of Transp le Quantity (RQ): ine Pollutant ere Marine Polluta artment of Home	Y N ant N	uct contains the f	ollowing DHS Ch	emicals.
Security Componer	ıt		DHS Chemical Fac	cility Anti-Terrorism	Standard
Propylene				Qs - 10000lb	
Mexico –		Moderate ris		acific for the cub	otonco or miu
Mexico – Safety, h		Moderate ris		Decific for the sub Ozone Depletion Potential	Restriction o Hazardous Substances
Mexico –	Grade ealth and enviror	Moderate ris	ons/legislation sp Persistent Organic	Ozone Depletion	Restriction o Hazardous
Mexico – Safety, h Component Benzyl	Grade ealth and enviror CAS No	Moderate ris	ons/legislation sp Persistent Organic Pollutant	Ozone Depletion Potential	Restriction o Hazardous Substances (RoHS) Not
Mexico – Safety, h Component Benzyl chloride Propylene	Grade ealth and enviror CAS No 100-44-7	Moderate ris	ons/legislation sp Persistent Organic Pollutant Not applicable	Ozone Depletion Potential Not applicable	Restriction o Hazardous Substances (RoHS) Not applicable Not
Mexico – Safety, h Component Benzyl chloride Propylene oxide	Grade ealth and environ CAS No 100-44-7 75-56-9	Moderate ris mental regulatio OECD HPV Listed Listed Seveso III Directive (2012/18/EC) - Qualifying Quantitiesfor	ons/legislation sp Persistent Organic Pollutant Not applicable Not applicable Seveso III Directive (2012/18/EC) - Qualifying Quantitiesfor	Ozone Depletion Potential Not applicable Not applicable Rotterdam Convention	Restriction o Hazardous Substances (RoHS) Not applicable Not applicable Basel Convention (Hazardous)



SECTION 16: Other information

16.1 Pre	pared By:	Regulatory affairs
		Krishna Solvechem
		Limited
Ema	ail:	exports@kscl.co.in
Crea	ation Date:	23-Mar-2012
Rev	vision Date:	19-Jan-2023
Prin	nt Date:	19-Jan-2023
Rev	vision Summary:	This document has been updated to comply with the US OSHA
		HazCom 2012 Standard replacing the current legislation
		under29 C F R 1910.1200 to align with the Globally
		Harmonized System ofClassification and Labeling of Chemicals (GHS).
16.2 Disc	laimer:	
info	ormation and belief at the	this Safety Data Sheet is correct to the best of our knowledge, e date of its publication. The information given is designed only as

guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.