MATERIAL SAFETY DATA SHEET (MSDS)

SECTION 1: Identification

1.1 Product identifiers

Product Name : **Ethanolamine**

Cat No.: **M251-1; M251-4**

CAS No. : 141-43-5

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended uses : Laboratory chemicals

Uses advised against: Food, drug, pesticide or biocidal product use.

1.3 Details of the supplier of the safety data sheet

Company : Krishna Solvechem Limited.
B/503, Sahayog, S. V. Road,
Kandivali (West), Mumbai – 400067. India.

Telephone : +91-22-6123 0222

Email : exports@kscl.co.in

1.4 Emergency telephone number +91-8657457330

SECTION 2: Hazards identification

2.1 Classification

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Flammable liquids	(Category 4)
Acute oral and dermal toxicity	(Category 4)
Acute inhalation toxicity – vapors	(Category 4)
Skin Corrosion/Irritation	(Category 2)
Serious Eye Damage/Eye Irritation	(Category 2)
Specific target organ toxicity (single exposure)	(Category 3)
Target Organs - Respiratory system.	

2.2 Label elements

Pictogram :

Signal word Danger

Hazard statement (s) Causes severe skin burns and eye damage

Harmful if swallowed, in contact with skin or if inhaled

Combustible liquid
May cause respiratory irritation

Precautionary statement (s)

Prevention

Wash face, hands and any exposed skin thoroughly after handling
Wear protective gloves/protective clothing/eye protection/face protection
Do not eat, drink or smoke when using this product
Avoid breathing dust/fume/gas/mist/vapors/spray
Use only outdoors or in a well-ventilated area
Keep away from heat/sparks/open flames/hot surfaces. - No
Keep cool

Inhalation :
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing Call a POISON CENTER or doctor/physician if you feel unwell

IF ON SKIN (or hair):
If skin irritation occurs: Get medical advice/attention
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower
Wash contaminated clothing before reuse

Eyes:
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing If eye irritation persists: Get medical advice/attention

Ingestion:
Rinse mouth. Do NOT induce vomiting

Fire
In case of fire: Use CO2, dry chemical, or foam for extinction

Storage:
Store locked up Store in a well-ventilated place.
Keep container tightly closed

		Disposal: Dispose of contents/container to an approved waste disposal plant
	Hazards not otherwise classified (HNOC)	Harmful to aquatic life with long lasting effects

SECTION 3: Composition / information on ingredients

3.1

Component	CAS-No	Weight %
Ethanolamine	141-43-5	>95

SECTION 4: First aid measures

4.1	**Description of first aid measures**	
	General Advice:	If symptoms persist, call a physician.
	If inhalation :	Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or otherproper respiratory medical device. Remove from exposure, lie down. Call a physician immediately. If not breathing, give artificial respiration.
	In case of skin contact :	Wash off immediately with plenty of water for at least 15 minutes. If skin irritation persists, call a physician.
	In case of eye contact :	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
	Ingestion :	Clean mouth with water. Do NOT induce vomiting
4.2	**Most important symptoms and effects :**	Difficulty in breathing. Causes burns by all exposure routes. Symptoms of overexposuremay be headache, dizziness, tiredness, nausea and vomiting: Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated: Ingestion causes severe swelling, severedamage to the delicate tissue and danger of perforation
4.3	**Notes to Physician :**	Treat symptomatically

SECTION 5: Firefighting effects

5.1	**Extinguishing media**	
	Suitable extinguishing media :	Carbon dioxide (CO2), dry chemical, Dry sand, alcohol-resistant foam. Water mist may be used to cool closed containers.
	Unsuitable Extinguishing Media: :	No information available
5.2	**Flash Point :** **Method :**	92 °C / 197.6 °F No information available

	Autoignition Temperature:	450 °C / 842 °F
	Explosion Limits:	
	Upper	23.5% @ 140°C
	Lower	3.0% @140°C
	Sensitivity to Mechanical Impact	No information available
	Sensitivity to Static Discharge	No information available
	Specific Hazards Arising from the Chemical :	Thermal decomposition can lead to release of irritating gases and vapors. The product causes burns of eyes, skin and mucous membranes. Combustible material. Containers may explode when heated.
	Hazardous Combustion Products :	Carbon monoxide (CO). Carbon dioxide (CO2). Nitrogen oxides
5.4	**Protective Equipment and Precautions for Firefighters:**	As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

NFPA:

Health	Flammability	Instability	Physical hazards
3	2	1	N/A

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak. Ensure adequate ventilation. Remove all sources of ignition. Take precautionary measures against static discharges.

6.2 Environmental precautions

Should not be released into the environment. Do not flush into surface water or sanitary sewer system. See Section 12 for additional Ecological Information. Avoid release to the environment. Collect spillage.

6.3 Methods and materials for containment and cleaning up

Keep in suitable, closed containers for disposal. Soak up with inert absorbent material. Remove all sources of ignition.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Use only under a chemical fume hood. Wear personal protective equipment/face protection. Do not get in eyes, on skin, or on clothing. Do not ingest. If swallowed then seek immediate medical assistance. Do not breathe mist/vapors/spray. Keep away from open flames, hot surfaces and sources of ignition.

7.2 Conditions for safe storage

Keep containers tightly closed in a dry, cool and well-ventilated place. Corrosives area. Keep away from heat, sparks and flame. Store under an inert atmosphere. Incompatible Materials. Strong oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1 Exposure Guidelines

Component	ACGIH TLV	OSHA PEL	NIOSH IDLH	Mexico OEL (TWA)
Ethanolamine	TWA: 3 ppm STEL: 6 ppm	(Vacated) TWA: 3 ppm (Vacated) TWA: 8 mg/m^3 (Vacated) STEL: 6 ppm (Vacated) STEL: 15 mg/m^3 TWA: 3 ppm TWA: 6 mg/m^3	IDLH: 30 ppm TWA: 3 ppm TWA: 8 mg/m^3 STEL: 6 ppm STEL: 15 mg/m^3	TWA: 3 ppm TWA: 8 mg/m^3 STEL: 6 ppm STEL: 15 mg/m^3

Engineering Measures

Use explosion-proof electrical/ventilating/lighting/equipment. Ensure that eyewash stations and safety showers are close to the workstation location. Ensure adequate ventilation, especially in confined areas.

8.2 Exposure controls

Personal protective equipment -

Eye / Face protection

Wear appropriate protective eyeglasses or chemical safety goggles as described by OSHA's eye and face protection regulations in 29 CFR 1910.133 or European Standard EN166.

Skin protection and body protection

Wear appropriate protective gloves and clothing to prevent skin exposure.

Respiratory protection

Follow the OSHA respirator regulations found in 29 CFR 1910.134 or European StandardEN 149. Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice..

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

a) Appearance	Colorless Liquid
b) Odour	Fishy
c) Odour Threshold	No information available
d) pH	12 @ 20°C 20 g/l aq. sol
e) Melting point / freezing point	10 °C / 50 °F
f) Initial boiling point and	170 °C / 338 °F @ 760 mmHg

boiling range	
g) Flash point	92 °C / 197.6 °F
h) Evaporation rate	> 1 (Butyl Acetate = 1.0)
i) Flammability (solid, gas)	Not applicable
j) Upper/lower flammability or explosive limits	23.5% @ 140°C 3.0% @140°C
k) Vapour pressure	0.48 mmHg @ 20°C
l) Vapour density	2.1 (Air = 1.0)
m) Specific Gravity	1.012
n) Solubility	Miscible
o) Partition coefficient: n octanol/water	No data available
p) Auto-ignition temperature	450 °C / 842 °F
q) Decomposition temperature	No information available
r) Viscosity	24 cP at 20 °C
s) Molecular formula	C2 H7 N O
t) Molecular Weight	61.08

SECTION 10: Stability and Reactivity

10.1	**Reactive Hazard :**	None known, based on information available
10.2	**Chemical stability :**	Hygroscopic. Air sensitive
10.3	**Possibility of hazardous reactions :**	None under normal processing.
10.4	**Conditions to avoid :**	Keep away from open flames, hot surfaces and sources of ignition. Excess heat. Exposure to moist air or water. Incompatible products.
10.5	**Incompatible materials:**	Strong oxidizing agents
10.6	**Hazardous decomposition products :**	Carbon monoxide (CO), Carbon dioxide (CO2), Nitrogen oxides Thermal decomposition can lead to release of irritating gases and vapors
10.7	**Hazardous Polymerization**	Hazardous polymerization does not occur

SECTION 11: Toxicological information

11.1
Information on toxicological effects
Acute toxicity:
Product Information:
Component Information

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
Ethanolamine	1720 mg/kg (Rat)	1000 mg/kg (Rabbit) 1 mL/kg (Rabbit)	LC50 > 1.3 mg/L (Rat) 6 h

Toxicologically Synergistic Products No information available

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Irritation : No information available

Sensitization: No information available

Carcinogenicity : The table below indicates whether each agency ha Any ingredient as a carcinogen.

Component	CAS-No	IARC	NTP	ACGIH	OSHA	Mexico
Ethanolamine	141-43-5	Not listed	Not listed	Not listed	Not listed	Not listed

Mutagenic Effects: No information available.

Reproductive Effects: No information available.

Developmental Effects : No information available.

Teratogenicity: No information available.

STOT - single exposure : Respiratory system

STOT - repeated exposure: None known

Aspiration hazard : No information available.

Symptoms / effects,both acute and delayed: Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting:Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated: Ingestion causes severe swelling, severe damage to the delicate tissue and danger of perforation

Endocrine Disruptor Information : No information available

Other Adverse Effects : The toxicological properties have not been fully investigated.

SECTION 12: Ecological information

12.1

Ecotoxicity:

Do not empty into drains. Contains a substance which is:. Harmful to aquatic organisms. The product contains following substances which are hazardous for the environment. Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Component	Freshwater Algae	Freshwater Fish	Microtox	Water Flea
Ethanolamine	EC50: 15 mg/L/72h	Leusiscus idus: LC50: >200mg/L/48h Salmo gairdneri: LC50: 150mg/L/96h	Pseudomonas putida: EC50:110 mg/L/17 h Nitrosomonas: EC50: 12200mg/L/2 h Photobacterium phosphoreum: EC50: 13.7mg/L/30 min	EC50: 65 mg/L/48h

12.2 Persistence and degradability: Soluble in water Persistence is unlikely based on information Available. Miscible with water

Bioaccumulation/ Accumulation No information available

12.3 Mobility: Will likely be mobile in the environment due to its water solubility. Log pow : -1.91

SECTION 13: Disposal considerations

13.1 Waste treatment methods: Chemical waste generators must determine whether a discarded chemical is classified as a hazardous waste. Chemical waste generators must also consult local, regional, and national hazardous waste regulations to ensure complete and accurate classification.

SECTION 14: Transport information

14.1 UN number :

DOT : UN2491 TDG : UN2491

IATA : UN2491 IMDG : UN2491

14.2 UN proper shipping name

DOT : ETHANOLAMINE **TDG :** ETHANOLAMINE

IMDG : ETHANOLAMINE IATA : ETHANOLAMINE

14.3 Transport hazard class(es) DOT: 8 TDG: 8 IMDG: 8 IATA: 8

14.4 Packaging group: DOT: III TDG: III IMDG: III IATA: III

SECTION 15: Regulatory information

15.1 United states of America Inventory:

Component	CAS No	TSCA	TSCA Inventory notification - Active-Inactive	TSCA - EPA RegulatoryFlags
Ethanolamine	141-43-5	X	ACTIVE	-

Legend:

TSCA - Toxic Substances Control Act, (40 CFR Part 710)
X - Listed
'-' - Not Listed
TSCA 12(b) - Notices of Export Not applicable

International Inventories:
Canada (DSL/NDSL), Europe (EINECS/ELINCS/NLP), Philippines (PICCS), Japan (ENCS), Japan(ISHL), Australia(AICS), China (IECSC), Korea (ECL).

Component	CAS-No	DSL	NDSL	EINECS	PICCS	ENCS	ISHL	AICS	IECSC	KECL
Ethanolamine	141-43-5	X	-	205-483-3	X	X	X	X	X	X

U.S. Federal Regulations

SARA 313 Not applicable

SARA 311/312 Hazard Categories See section 2 for more information

CWA (Clean Water Act) Not applicable

Clean Air Act Not applicable

OSHA - Occupational Safety and Health Administration Not applicable

CERCLA Not applicable

California Proposition 65 This product does not contain any Proposition 65 chemicals.

15.2 U.S. State Right-to-Know Regulations:

Component	Massachusetts	New Jersey	Pennsylvania	Illinois	Rhode Island
Ethanolamine	X	X	X	X	X

U.S. Department of Transportation
Reportable Quantity (RQ): N

DOT Marine Pollutant N
DOT Severe Marine Pollutant N

U.S. Department of Homeland Security - This product does not contain any DHS Chemicals.

Other International Regulations

Mexico – Grade Slight risk, Grade 1

Safety, health and environmental regulations/legislation specific for the substance or mixture

Component	CAS No	OECD HPV	Persistent Organic Pollutant	Ozone Depletion Potential	Restriction of Hazardous Substances (RoHS)
Ethanolamine	141-43-5	Listed	Not applicable	Not applicable	Not applicable

Component	CAS No	Seveso III Directive (2012/18/EC) - Qualifying Quantitiesfor Major Accident Notification	Seveso III Directive (2012/18/EC) - Qualifying Quantitiesfor Safety Report Requirements	Rotterdam Convention (PIC)	Basel Convention (Hazardous Waste)
Ethanolamine	141-43-5	Not applicable	Not applicable	Not applicable	Not applicable

SECTION 16: Other information

16.1 Prepared By: Regulatory affairs
Krishna Solvechem Limited

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Revision Summary: This document has been updated to comply with the US OSHA HazCom 2012 Standard replacing the current legislation under29 C F R 1910.1200 to align with the Globally Harmonized System ofClassification and Labeling of Chemicals (GHS).

16.2 Disclaimer:

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.